

# ASSEMBLY INSTRUCTIONS

## #680: 8' MALIBU BENCH

**STEP 1:** PLACE BENCH LEGS UPRIGHT ON A LEVEL SURFACE.

**FOR INGROUND INSTALLATION:** PLACE LEGS FLAT ON THEIR BACKS WITH THE FRONT EDGE OF THE SEAT POINTING UP.

**STEP 2:** PLACE THE FIRST 2X4 ONTO THE SEAT OF THE BENCH, BUTTED UP TO THE BACK OF THE BENCH LEG. MOVE THE LEFT AND RIGHT LEGS IN OR OUT UNTIL THE BOARD SITS FLUSH. HOLD OR CLAMP THE PROFILES AND INSERT SCREWS INTO PREDRILLED HOLES IN THE LEFT AND RIGHT LEGS TO ATTACH THE 2X4. DO NOT FULLY TIGHTEN SCREWS UNTIL STEP 7.

**STEP 3:** PLACE A MALIBU BOARD ONTO THE FRONT OF THE BENCH, FLUSH TO THE END OF THE BENCH LEG. INSERT SCREWS INTO PREDRILLED HOLES IN THE LEFT AND RIGHT LEGS TO ATTACH THE MALIBU BOARD.

**STEP 4:** MEASURE AND DIVIDE BENCH WIDTH BY 3 AND MARK WHERE 2 CENTER LEGS WILL ATTACH. ATTACH CENTER LEGS TO THE 2X4 AND THE MALIBU BOARD ON THE SEAT OF THE BENCH.

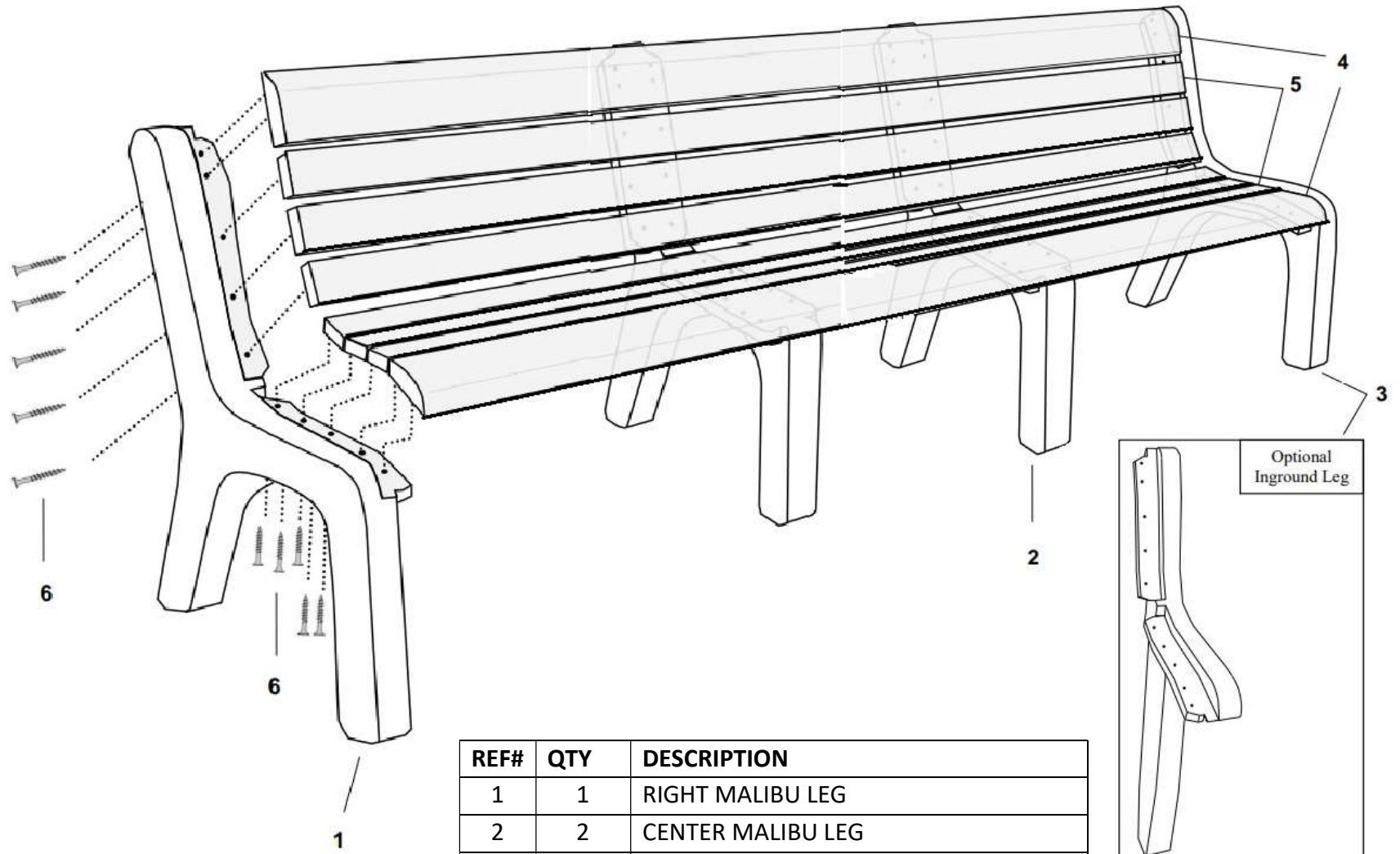
**STEP 5:** PLACE THE SECOND AND THIRD 2X4s ONTO THE SEAT, USING THE INDICATOR TABS AS A GUIDE FOR SPACING—ATTACH WITH SCREWS.


**STEP 6:** ATTACH 2X4s AND MALIBU TO THE BENCH BACK BEGINNING WITH THE 2X4 CLOSEST TO THE SEAT, THEN THE MALIBU BOARD, AND THEN REMAINING 2X4s.

**STEP 7:** ONCE THE BENCH IS ASSEMBLED, TIGHTEN ALL SCREWS, SHIFTING BENCH AS NECESSARY TO ENSURE BENCH IS SQUARE-**DO NOT OVER TIGHTEN.**

**STEP 8:** TO INSTALL OPTIONAL ARMRESTS, ALIGN HOLES IN ARMREST WITH THE HOLES IN THE BACK AND SEAT OF THE BENCH LEG. INSERT CARRIAGE BOLTS AND SECURE WITH WASHERS & NUTS.

**INGROUND INSTALLATION:** LAY THE ASSEMBLED BENCH ON ITS BACK WITH LEGS POINTING WHERE YOUR DESIRED HOLE LOCATION WILL BE. MARK THE GROUND WHERE THE HOLES WILL BE DUG, USING THE BENCH LEGS AS A GUIDE FOR DISTANCE. DIG POST HOLES APPROXIMATELY 20" DEEP. INSERT BENCH INTO HOLES AND MEASURE THE HEIGHT FROM THE FRONT OF THE SEAT TO THE GROUND. ADD OR REMOVE MATERIAL FROM THE HOLES UNTIL THE BENCH IS APPROXIMATELY 17" TO 17 ½" ABOVE THE GROUND. USE A LEVEL TO CHECK FINAL VERTICAL AND HORIZONTAL ALIGNMENT OF THE BENCH LEGS AND ADJUST AS NECESSARY. FILL THE HOLES 2/3 FULL OF DRY CONCRETE MIX. (MAKE SURE TO WIPE ANY DUST OFF THE BENCH BEFORE ADDING WATER) ADD WATER ACCORDING TO DRY MIX INSTRUCTIONS. FILL HOLES THE REST OF THE WAY WITH DIRT. KEEP OFF BENCH FOR ATLEAST 24 HOURS. WE RECOMMEND SCREWING WOOD STAKES TO THE BENCH LEGS TO BRACE THEM FROM MOVING AND LEAVE ATTACHED TO THE BENCH FOR 24 HOURS OR UNTIL CONCRETE IS SET ENOUGH TO HOLD BENCH IN PLACE. REMOVE WOOD STAKES.



REF#	QTY	DESCRIPTION
1	1	RIGHT MALIBU LEG
2	2	CENTER MALIBU LEG
3	1	LEFT MALIBU LEG
4	2	MALIBU BOARD
5	6	2" X 4" PROFILE
6	<b>H50PK</b>	HARDWARE KIT
	50	#14 X 2 1/4" SS SCREW
	1	 SCREW BIT

